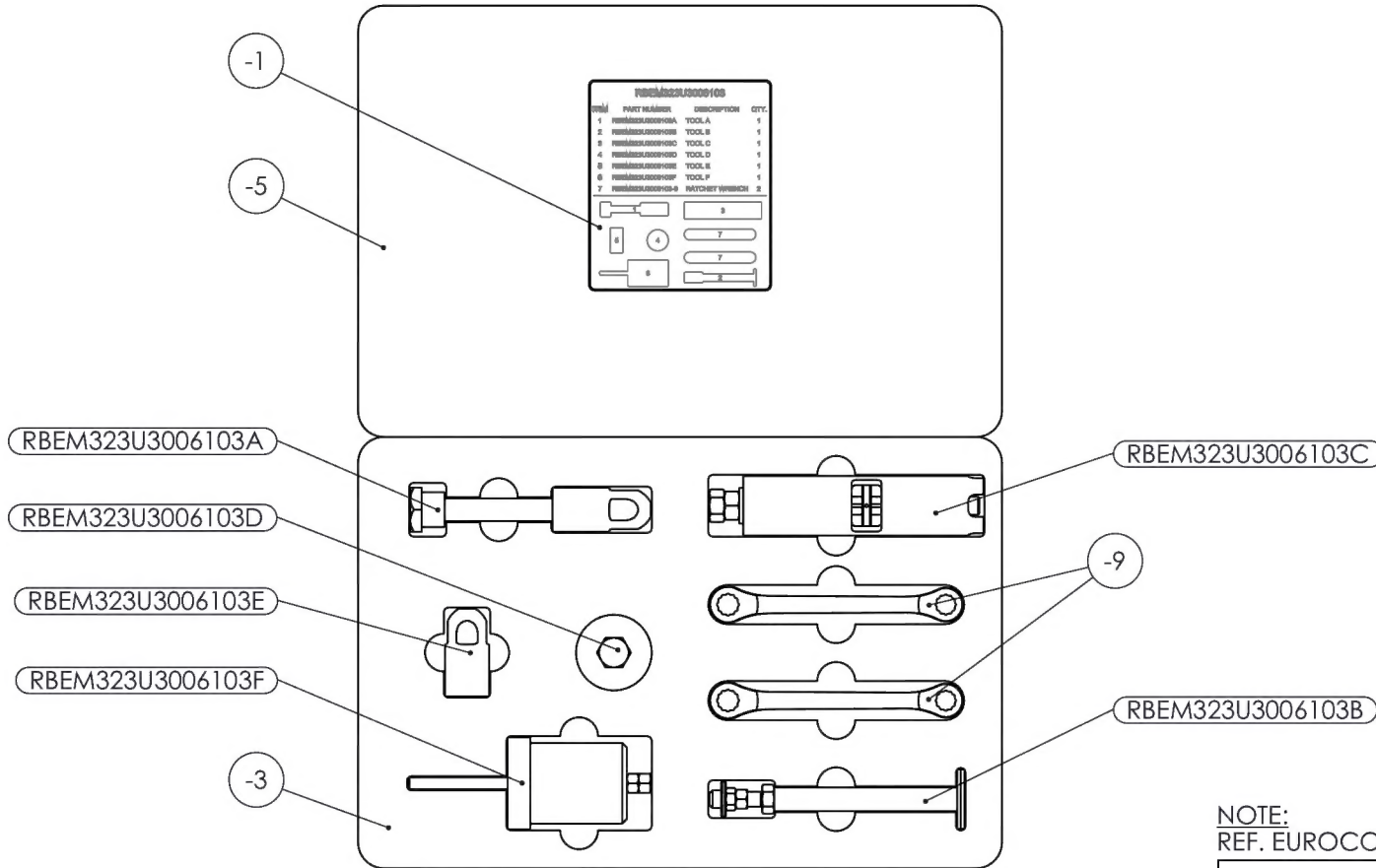


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION.	3/7/2017	DPD	JAG



NOTE:
REF. EUROCOPTER T/N: M323U3006103.

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.	TITLE		
				1	TOOL A		RBEM323U3006103A	1	NLG PINS REMOVAL/ INSTALLATION TOOLS		
				1	TOOL B		RBEM323U3006103B	1	DWG NO. RBEM323U3006103		
				1	TOOL C		RBEM323U3006103C	1	REV 1		
				1	TOOL D		RBEM323U3006103D	1	MAT'L		
				1	TOOL E		RBEM323U3006103E	1	TREAT		
				1	TOOL F		RBEM323U3006103F	1	FINISH		
				1	PLACARD	PLASTIC		2	SPEC		
		B/O	-3	1	BOTTOM FOAM	ETHAFOAM 220, BLACK	4.25 X 11.40 X 17.00 (CASE SOLUTIONS)	3	DRAWN BY: DUERFELDT		
		B/O	-5	1	TOP FOAM	ETHAFOAM 220, BLACK	1.73 X 11.40 X 17.00 (CASE SOLUTIONS)	4	CHECKED: MACKOVJAK		
		B/O	-7	1	CASE	PLASTIC	PELICAN #APP-1500-E	N/S	OPPS APPR: ANDERSON		
		B/O	-9	2	RATCHET WRENCH	STEEL	12mm X 13mm (FACOM #64.12X13)	1	QA APPR: LINDSAY		
		B/O		1	DART PLACARD	ALUMINUM	RB41011	N/S	APPROVED: GILBERT		



UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
.XXX ± .005 FRACTIONS ± 1/8
.XX ± .01 ANGLES ± 5°
.X ± .1 SURFACES = 125°

1. BREAK ALL SHARP EDGES
.015 x 45° OR .015R

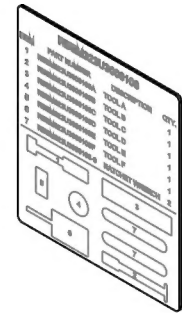
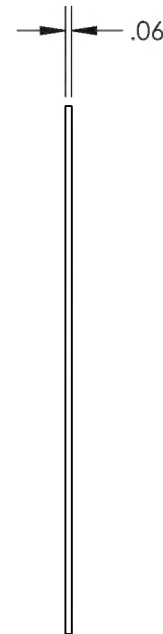
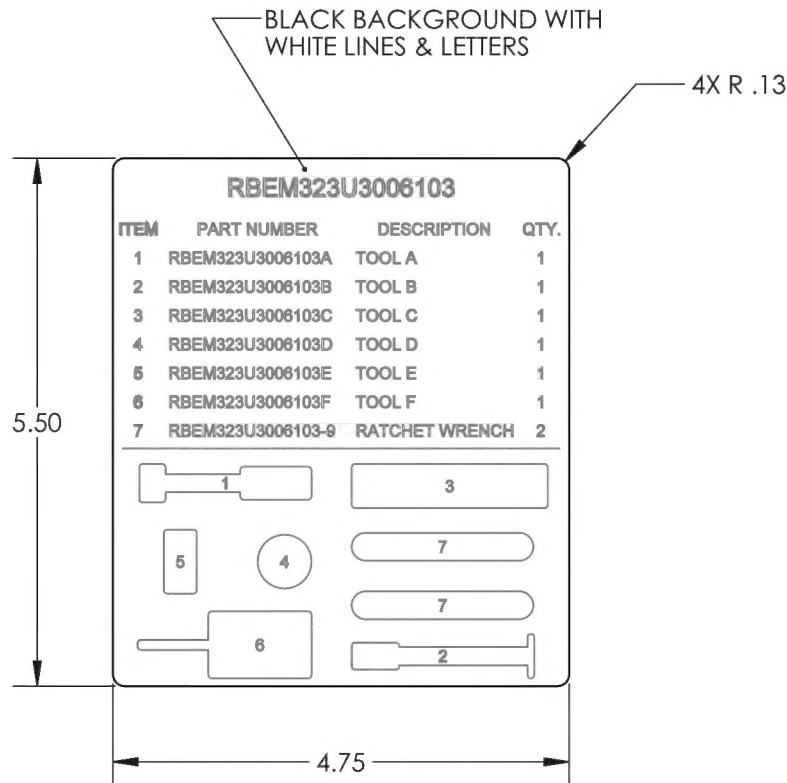
2. DIMENSIONAL LIMITS APPLY
AFTER PLATING

3. INTERPRET DIM AND TOL PER
ASME Y14.5M-2009

SCALE	1:5	DATE	3/17/2016	SHEET 1 OF 4
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REVISIONS			
REV	ECR	DESCRIPTION	DATE
			INITIAL
			APPROVED



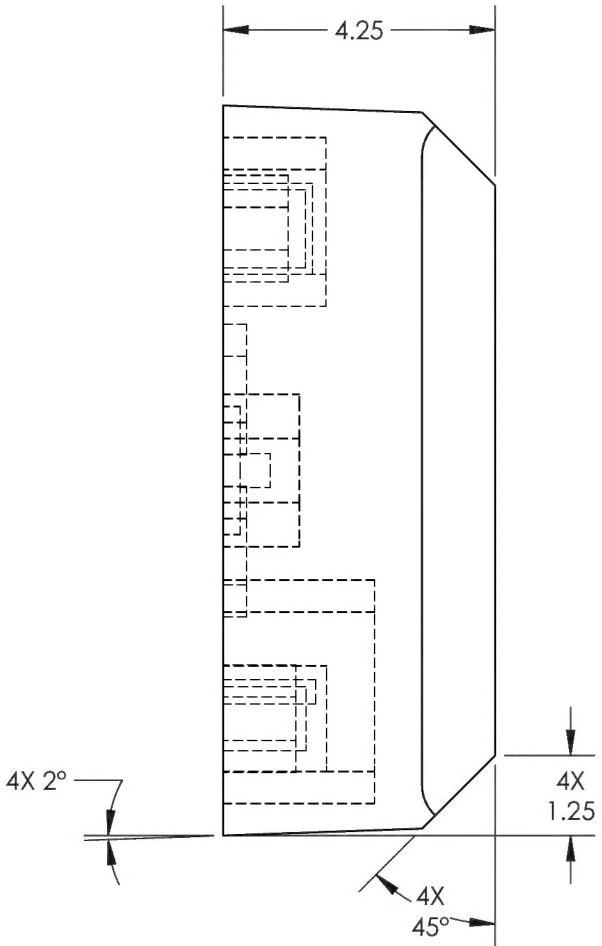
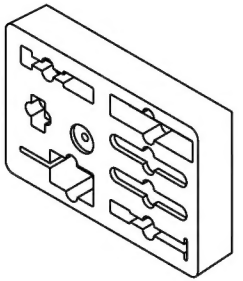
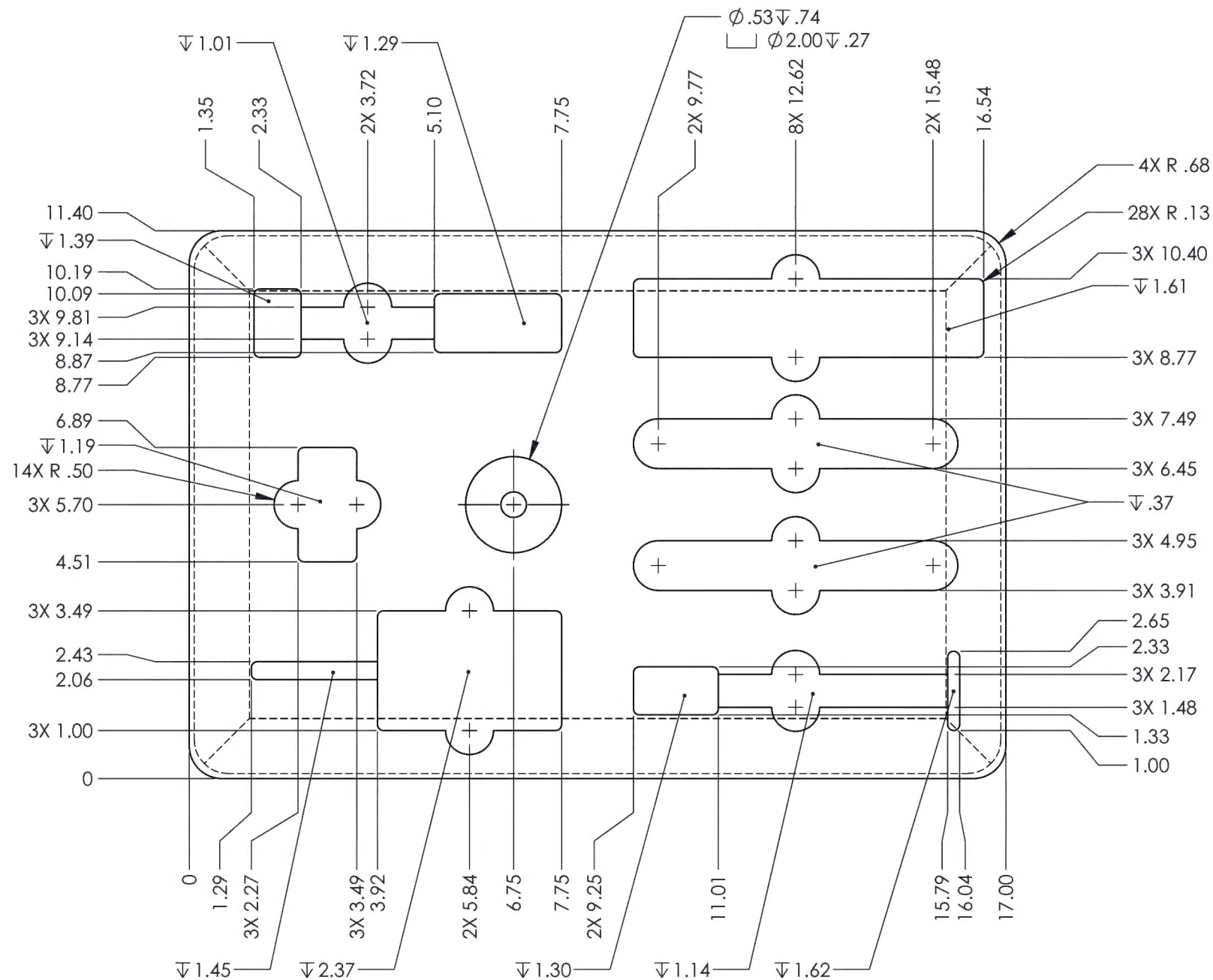
NOTE:
USE PDF.

(-1)
PLACARD

DART AEROSPACE	
TITLE NLG PINS REMOVAL/ INSTALLATION TOOLS	
DWG NO. RBEM323U3006103-1	REV 1
MAT'L PLASTIC HEAT TREAT FINISH SPEC	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .010 FRACTIONS ± 1/8 .XX ± .03 ANGLES ± 1° .X ± .1 SURFACES = 125° ✓	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DRAWN BY: DUERFELDT	USED ON MODEL H175
CHECKED: MACKOVJAK	
OPPS APPR: ANDERSON	
QA APPR: LINDSAY	
APPROVED: GILBERT	
SCALE 1:2	DATE 3/23/2016
SHEET 2 OF 4	

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED

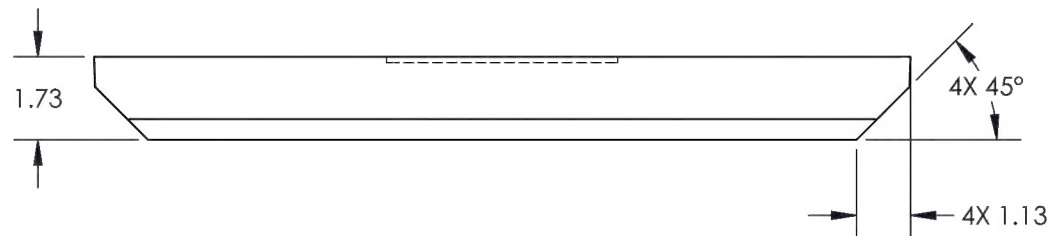
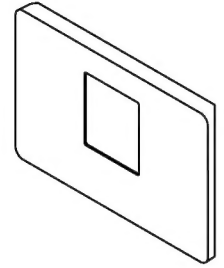
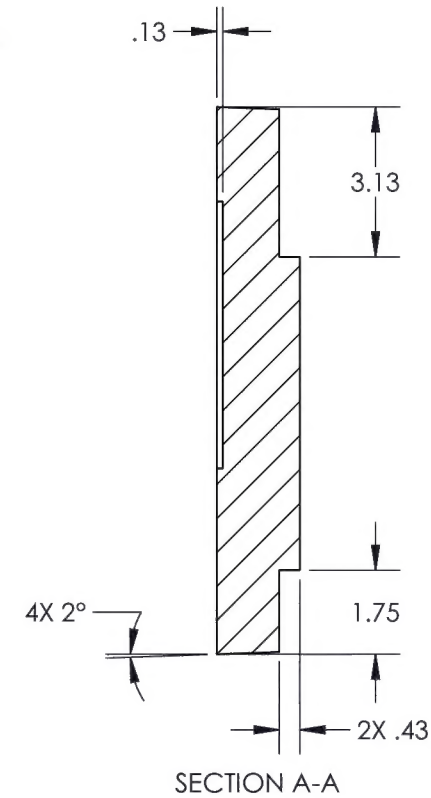
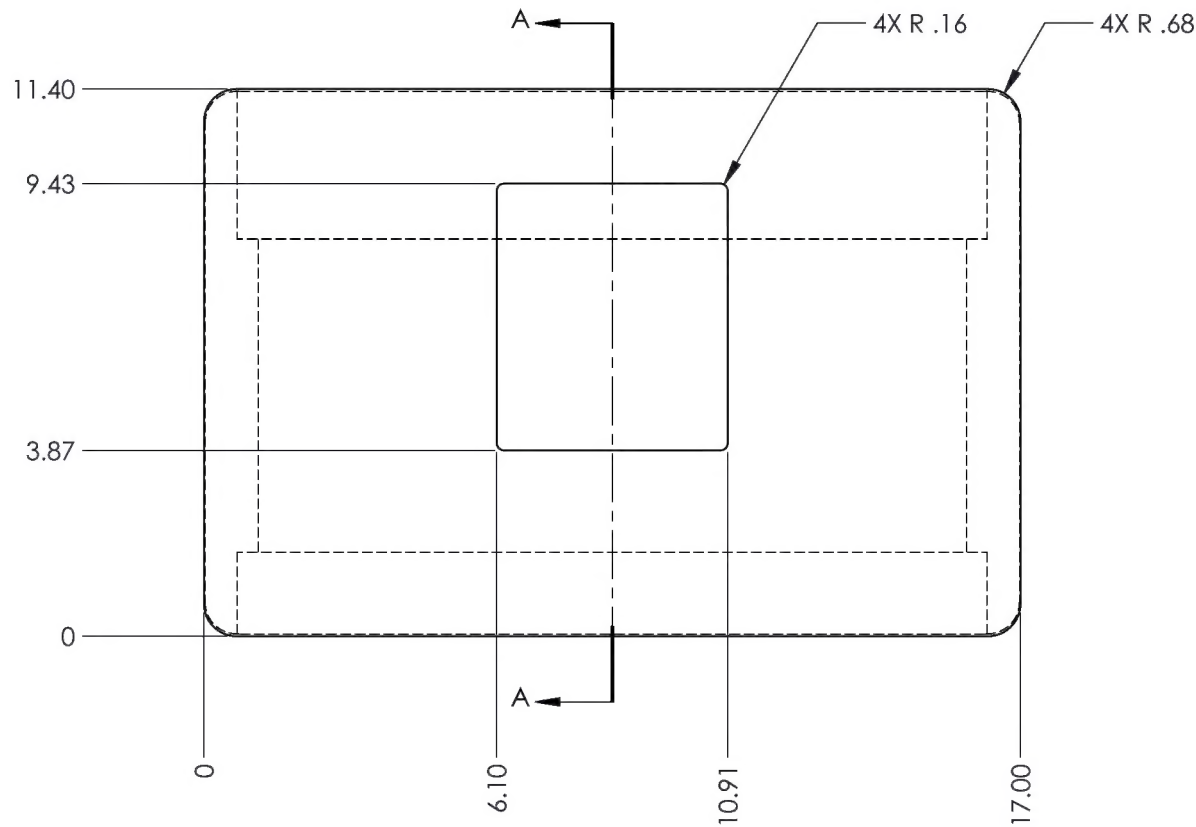


③
BOTTOM FOAM

DART AEROSPACE			
TITLE NLG PINS REMOVAL/ INSTALLATION TOOLS			
DWG NO. RBEM323U3006103-3			REV 1
MAT'L ETHAFOAM 220, BLACK		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
HEAT TREAT		.XXX ± .010 FRACTIONS ± 1/8	
FINISH		.XX ± .03 ANGLES ± 1°	
SPEC		.X ± .1 SURFACES = 125/	
DRAWN BY: DUERFELDT		1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
CHECKED: MACKOVJAK		2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
OPPS APPR: ANDERSON		3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
QA APPR: LINDSAY		USED ON MODEL	
APPROVED: GILBERT		H175	
SCALE 1:3	DATE 3/17/2016	SHEET 3 OF 4	

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REVISIONS							
REV	ECR	DESCRIPTION			DATE	INITIAL	APPROVED



(5)
TOP FOAM

DART AEROSPACE	
TITLE NLG PINS REMOVAL/ INSTALLATION TOOLS	
DWG NO. RBEM323U3006103-5	REV 1
MAT'L ETHAFOAM 220, BLACK	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TREAT FINISH	.XXX ± .010 FRACTIONS ± 1/8
SPEC	.XX ± .03 ANGLES ± 1°
	.X ± .1 SURFACES = 125/✓
DRAWN BY: DUERFELDT	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: MACKOVJAK	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: GILBERT	H175
SCALE 1:4	DATE 3/22/2016
SHEET 4 OF 4	